



SEQUENCE: AUTOMATIC

1. PULL START BUTTON - POWER ON LIGHT COMES ON
2. MAN-AUTO SWITCH TO AUTO
3. TR-1 WILL ENERGIZE AND WILL BRING IN BLOWER
4. TR-2 COMES IN AND AFTER DELAY, FEEDER MOTOR COMES IN
5. WHEN HIGH BIN SWITCH IS SATISFIED - FEEDER WILL IMMEDIATELY DROP OUT & BLOWER WILL DROP OUT AFTER DELAY

MANUAL:

1. PULL TO START - MANUAL POSITION - BLOWER COMES IN IMMEDIATELY
2. FEEDER WILL RUN WHEN - FEEDER ON SELECTOR IS TURNED ON

NOTE:

IF BIN SWITCHES ARE SUPPLIED BY CUSTOMER, TO TRY PANEL, JUMPER 4 to 7.
 BIN HIGH SWITCH - TIES TO TERMINALS 4 & 6, BIN LOW SWITCH TIES TO TERMINALS 6 & 7.

TRANS-FLO CORP. FT. WAYNE IN.	
TITLE	
DATE	DRG.NO.
APP:	